

A FACILE SYNTHESIS OF NOJIRIMYCIN

B. Rajanikanth and R. Seshadri

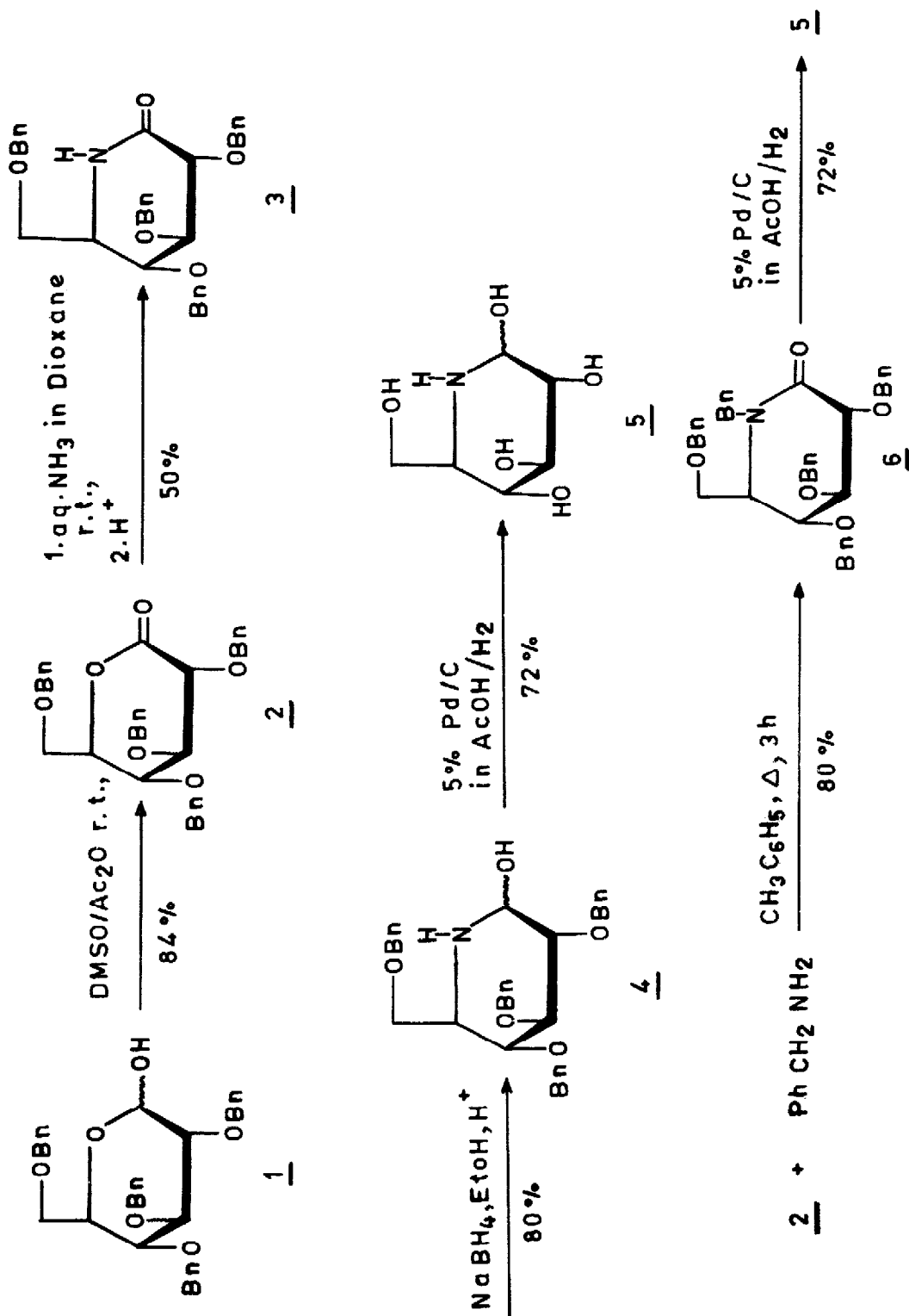
Department of Food Chemistry, Central Food Technological Research Institute,  
Mysore 570 013, India.

**SUMMARY:** Expeditious new synthesis of the title compound 5 in high yield from 6-gluconolactone 2 via intermediates 4 and 6 has been described.

Sugar lactones are inexpensive and readily available chiral starting materials for divergent synthesis of polyfunctionalised amino acids<sup>1,2</sup>. Interest continues to grow in several synthetic<sup>3</sup> and naturally<sup>4</sup> occurring 5-deoxy- and 1,5-dideoxy-5-imino-hexitol analogues, which have been shown to be potent glycosidase inhibitors since they resemble aza sugars having a basic nitrogen in place of pyranose oxygen<sup>5</sup>. The inhibition of specific intestinal glycosidases by such compounds represents a promising approach to the treatment of carbohydrate-dependent metabolic disorders<sup>6</sup>. Recently, it has been reported that nitrogen analogues of sugars have potent biopesticidal activity<sup>7</sup> and antiviral activity against AIDS<sup>8</sup>. Nojirimycin, first isolated from *Streptomyces* species<sup>3a</sup>, has been shown to be an inhibitor of several glucosidases<sup>9</sup>.

Several methods reported so far for the synthesis of cyclic iminoalditols employ conversion of unsubstituted C-2(OH) or C-5(OH) sugar lactones. For example, replacement of C-2(OH) group in ribonolactone<sup>10</sup> and C-5(OH) group in D-gluconolactone<sup>11</sup> by azide with inversion of configuration would give an iodoazide, a potential precursor for the synthesis of polyhydroxylated D and L amino acids, has been reported. Recently, polyhydroxylated pyrrolidines were prepared by cyclisation of dimethylate derivatives of reduced sugar lactones with benzylamine and subsequent hydrogenolysis<sup>12</sup>. In view of the renewed interest and demand for these cyclic iminoalditols, we wish to report here a new synthesis of 5-imino-5-deoxy glucose from 6-gluconolactone having the same relative absolute configuration. Novel feature of this method is the conversion of 2 via sugar lactams 4 and 6 into 5 without inversion of configuration (see scheme).

2,3,4,6-tetra-O-benzyl- $\alpha$ -D-glucopyranose 1 was prepared in 70% overall yield from methyl- $\alpha$ -D-glucopyranoside mp. 151°-152°C,  $[\alpha]_D^{25} +22^\circ$  (C 1, CHCl<sub>3</sub>) after some improvements to the procedure of Glaudemans et al.<sup>13</sup> Anomeric oxidation of 1 (3.7 g, 6.8 mmol) at room temperature in DMSO (21 ml, 300 mmol) and acetic anhydride (14 ml, 150 mmol) yielded 2,3,4,6-tetra-O-benzyl-D-glucono-1,5-lactone<sup>14</sup> 2  $[\alpha]_D^{25} +79^\circ$  (C 1, CHCl<sub>3</sub>), 3.1 g, 84%. The syrupy compound 2 showed  $\delta$ -lactone C=O at 1750 cm<sup>-1</sup> but no absorption due to OH. Condensation of 2 (2.7 g, 5 mmol) with liq. ammonia<sup>15</sup> (12.5 ml, 25% w/w)



Scheme

solution in presence of trace amounts of Amberlite IR 120 H<sup>+</sup> in dioxane (50 ml) at 25°C for 6 h yielded corresponding  $\delta$ -gluconolactam 3  $[\alpha]_D^{25} +65^\circ$  (C 1, CHCl<sub>3</sub>), 1.30 g, 50%. The syrupy lactam 3 after purification by silica gel column chromatography showed characteristic amide C=O at 1680 cm<sup>-1</sup> and NH stretching at 3460 cm<sup>-1</sup>. Reduction of 3 (2.6 g, 5 mmol) with excess NaBH<sub>4</sub> in ethanol (25 ml), maintaining pH of the reaction medium<sup>16</sup> at 8-9 by the addition of 2N HCl gave 2,3,4,6-tetra-O-benzyl-5-imino-5-deoxy-glucopyranose 4 mp. 128°-130°C,  $[\alpha]_D^{25} +22^\circ$  (C 1, CHCl<sub>3</sub>), 2.2 g, 80%. Compound 4 showed weak NH stretching at 3400 cm<sup>-1</sup> and disappearance of amide carbonyl. Hydrogenolysis<sup>17</sup> of 4 (1.0 g, 2 mmol) using 5% Pd/C (100 mg) in AcOH (25 ml) followed by purification on ion-exchange column yielded pure 5, mp. 130°C,  $[\alpha]_D^{25} +100^\circ$  (C 1, H<sub>2</sub>O undergoes mutarotation), 260 mg, 72%. Compound 5, thus obtained, was identical with the authentic nojirimycin<sup>3a</sup>, on TLC and IR.

Yield of the intermediate 3 can be enhanced by condensing with various primary amines<sup>18</sup>. Condensation of 2 (2.7 g, 5 mmol) with benzylamine (0.5 g, 5 mmol) in refluxing toluene for 3 h in presence of molecular sieves 4 A and catalytic amounts of Amberlite IR 120 H<sup>+</sup>, yielded 6<sup>19</sup> mp. 62°-64°C,  $[\alpha]_D^{25} +14^\circ$  (C 1, CHCl<sub>3</sub>), 2.5 g, 80%. Compound 6 showed characteristic amide carbonyl at 1650 cm<sup>-1</sup>. Compound 6 (1.25 g, 2 mmol) was then deprotected to highly pure 5 260 mg, 72% straightaway by rigorous hydrogenolysis using 5% Pd/C in AcOH for 38 h. Thus, compound 6 will serve as an important potential intermediate for the synthesis of 5 in high yields.

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19. Compound (2): Found: C, 75.85; H, 6.50. Calc. for  $C_{34}H_{34}O_6$  (538.64): C, 75.81; H, 6.31. IR (neat)  $cm^{-1}$ : 1750 (CO).  $^1H$ -NMR ( $CDCl_3$ )  $\delta$ : 5.00-3.60 (m, 14H, H-2, H-3, H-4, H-5, H-6 and  $ArCH_2$ ), 7.50-7.40 (br, s, 20H, Ar). Compound (3): Found: C, 76.23; H, 6.77; N, 2.59. Calc. for  $C_{34}H_{35}O_5N$  (537.0): C, 75.97; H, 6.51; N, 2.60. IR (neat)  $cm^{-1}$ : 3320 (NH), 1675 (CO).  $^1H$ -NMR  $\delta$ : 4.90-3.50 (m, 15H, H-2, H-3, H-4, H-5, H-6, NH and  $ArCH_2$ ), 7.40-7.30 (br, s, 20H, Ar). Compound (4): Found: C, 75.69; H, 6.86; N, 2.59. Calc. for  $C_{34}H_{37}O_5N$  (539.0): C, 75.69; H, 6.86; N, 2.59. IR (KBr)  $cm^{-1}$ : 3400-3360 (OH, NH), 1600 (NH).  $^1H$ -NMR  $\delta$ : 5.00-3.60 (m, 16H, H-2, H-3, H-4, H-5, H-6, OH, NH and  $ArCH_2$ ), 5.30 (d, 1H,  $J_{1,2}=3.0Hz$ ), 7.50 (br, s, 20H, Ar). Compound (5): Found: C, 40.38; H, 7.71; N, 7.75. Calc. for  $C_6H_{12}O_5N$  (179.0): C, 40.22; H, 7.26; N, 7.82. IR (Nujol)  $cm^{-1}$ : 3360 (OH), 3120 (NH), 1595 (NH).  $^1H$ -NMR ( $DMSO-d_6$ )  $\delta$ : 3.66-3.40 (m, 3H, H-5, H-6 and H-6'), 3.70-3.50 (m, 3H, H-2, H-3 and H-4), 4.70 (br, s, 5H, OH), 5.20 (d, 1H,  $J_{1,2}=3.0Hz$ ). Compound (6): Found: C, 75.58; H, 6.77; N, 2.27. Calc. for  $C_{41}H_{41}O_5N$  (627.0); C, 78.46; H, 6.53; N, 2.23. IR (KBr)  $cm^{-1}$ : 1650 (CO).  $^1H$ -NMR  $\delta$ : 4.90-3.70 (m, 16H, H-2, H-3, H-4, H-5, H-6,  $ArNCH_2$  and  $ArCH_2$ ), 7.50 (m, br, 25H, Ar).
20. The material covered in this communication is the subject of Indian Patent Applications (No.534/DEL/'88; dated 21st June 1988) filed by the CSIR, New Delhi, India.

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